



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**D206-651-041**  
**Job Sheet 181281**



**Part No:** D206-651-041

**Job Qty:** 2 ea

**Part Name:** 206 A/B Ground Handling Wheel



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 7/24/18

**Job Tracking No:**

**Due Date:** 7/25/18

**Created By:** Linda Lacelle

**Type:** SOLD

**Description:**

**Note:** DWG D206-651 REV B, D2690 REV B2 IPP Rev: F 02.08.14 Re-format KJ IPP Rev: G Removed Purchasing 07-03-21 JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |  | Lead Time | Sign-off          |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|--|-----------|-------------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier |  |           |                   |
| 90    | Start up Operation | 2 Ea  | 7/25/18    | 7/25/18  | 0.00      | 0.00    | Start Up Small Fab-4  |  |           | DAS 6 JUL 24 2018 |
| 110   | Small Fab          | 2 pcs | 7/25/18    | 7/25/18  | 0.00      | 0.35    | Small Fab-1           |  |           | DAS 38 9-89       |
| 120   | QC                 | 2 pcs | 7/25/18    | 7/25/18  | 0.00      | 0.00    | QC5                   |  |           | DAS 38 9-89       |
| 125   | DC                 | 2 pcs | 7/25/18    | 7/25/18  | 0.00      | 0.00    | DC                    |  |           | DAS 6 9-89        |
| 130   | Packaging          | 2 pcs | 7/25/18    | 7/25/18  | 0.00      | 0.00    | Packaging3-1          |  |           | DAS 6 JUL 26 2018 |
| 140   | QC21-FG            | 2 Ea  | 7/25/18    | 7/25/18  | 0.00      | 0.00    | QC21                  |  |           | DAS 6 9-89        |

Part Op 110 - 1-Cut two cable CBL-1240 per assembly (10.75" each) Remove 2.25" of sleeve from each end of cable CBL-1240  
Descriptions: 2-Crimp CBL-460 onto CBL-1240 to make (2) D2690-8 as per Dwg D2690. (Leave one end open) 3-Install Lanyard D2690-8 (from open end) into pin D2711 a

125 - Photocopy bluefile & type labels per PPP D206-651-041 CHG001

130 - Identify and pack for shipping as per PPP D206-651-041 CHG001

DAS 21 JUL 26 2018 9-89

### Job BOM

| Part / Item   | Component Name  | Quantity            | Operation             | Container |
|---------------|-----------------|---------------------|-----------------------|-----------|
| CBL-1240      | Cable           | 3.7600 ft (1.88 ea) | 90-Start up Operation | 5032061   |
| CBL-460       | Loop Sleeve     | 8 Ea (4 ea)         | 90-Start up Operation | 5071274   |
| D2692         | Spring Pin Clip | 2 Ea (1 ea)         | 90-Start up Operation | 91240     |
| D2711         | Lock Pin        | 2 Ea (1 ea)         | 90-Start up Operation | 813657    |
| MS21042L3     | Nut             | 4 Ea (2 ea)         | 90-Start up Operation | 5078161   |
| MS27039-1-08  | Screw           | 4 Ea (2 ea)         | 90-Start up Operation | 5020652   |
| NAS1149D0363J | Washer          | 8 Ea (4 ea)         | 90-Start up Operation | 5015269   |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | CBL-1240       | 4        | 252       | 0         |
|                       | CBL-460        | 8        | 341       | 0         |
|                       | D2692          | 2        | 156       | 0         |
|                       | D2711          | 2        | 75        | 0         |
|                       | MS21042L3      | 4        | 4,595     | 0         |
|                       | MS27039-1-08   | 4        | 357       | 0         |
|                       | NAS1149D0363J  | 8        | 2,125     | 0         |

## Part Specifications

Specifications could not be found.

Plex 7/24/18 12:47 PM dart.quirion.sonia



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Document No: 800-000-000



Part: D206-651-041

Lot No: 181261

Serial No/Batch: S095623

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/24/18